







AUTOMATIC FIRE SUPPRESSION FOR CNC MACHINES



Fires in CNC machines are common and can occur in an instant, without warning. These fires cause significant damage to the machine and can spread quickly throughout the shop causing extensive damage and injury. With CNC machines often operating unattended, a small spark can lead to devastating consequences for the machine and the shop.

When Reacton's system detects fire it automatically activates, rapidly discharging the UL approved suppression agent inside the cylinder to the seat of the fire inside the CNC machine. With no power requirements, our systems protect your assets 24/7 365, day and night.

Easily fitted to new or existing CNC machines, Reacton's systems will detect and put out fires first time, every time.

MOST COMMON SOURCE OF CNC FIRES:

- Oil based fluid ignition
- Broken & damaged cuting tools
- Static electricity build up
- Drop in oil level
- Programming mistakes

THE ADVANTAGES OF A REACTON SYSTEM:





- Rapid fire detection and immediate delivery of 3M[™] or Chemours[™] clean agent
- Most trusted and tested UL approved clean agents on the market
- Automatically activated
- No power required
- Lightweight and compact
- Extremely cost effective
- 10 year service life
- 3 year warranty on all parts

HOW OUR AUTOMATIC FIRE SUPPRESSION **SYSTEM WORKS**

INDIRECT SYSTEM

The Reacton CTX Indirect System provides simple and reliable protection from fire for your CNC machine.

During the installation our detection tubing is fitted throughout the machine ensuring that detection is close to any potential fire risk area. In the event of a fire the tubing ruptures, activating the system to deliver the extinguishing agent through a separate discharge network, quickly filling the hazard enclosure to suppress the fire.

The CTX Indirect System also offers the option to activate a smoke detector or external alarm system using integrated pressure switches. These systems can also be manually activated or activated through external detection using solenoid valves.

Reacton's CNC fire suppression systems are available in 4 sizes, ranging from 4.4lbs up to 20lbs, with either 3M[™] Novec[™] 1230 or Chemours[™] FM-200[™] extinguishing clean agents.



CLEAN AGENTS USED IN REACTON SYSTEMS





3M[™] Novec[™] 1230 or FK-5-1-12 is a fluorinated ketone that is stored as a liquid and discharged as a gas. It is electrically non-conductive and leaves no residue after discharge. It distributes uniformly throughout the hazard zone and suppresses fire primarily by heat absorption from the flame.

FM-200™ sometimes referred to as HFC-227ea is the most tested liquefiable clean agent of all time. It is an electrically non-conductive odourless and colourless gas. FM-200™ offers minimal downtime due to no clean-up, post discharge. It is stored as a liquid and introduced into the protected hazard as a clear colourless vapour. FM-200™ leaves no residue and is suitable for occupied spaces. FM-200™ has zero Ozone Depletion Potential.

CERTIFICATION AND ACCREDITATION OF A REACTON SYSTEMS

Reacton systems are designed to meet the most robust and demanding certification standards around the world. Our automatic fire suppression systems are independent of a power source which ensures detection and suppression in any condition. Our systems are all manufactured and designed under our BSI ISO9001:2015 quality policy and are CE & DOT Compliant. Our components undergo vigorous testing such as ISO 16750-3:2007, ISO 21207, IEC 60529:1989.

PRODUCTS:

Gaseous Suppression



Inert Gas (IG-01, IG-55, IG-100, IG-541) Novec 1230[™] Fluid (FK-5-1-12) FM-200[®] (HFC-227ea.) Carbon Dioxide (CO₂) Hybrid Systems (N₂ / Water) Pressure Relief Vents **Enclosure Integrity Testing Equipment** Pipe & Fittings

Water Suppression



Water Mist - High Pressure Water Mist - Intermediate Pressure Water Mist - Low Pressure Hybrid Systems (Water / N₂) Monitors & Delivery Systems **High Speed Deluge**

Foam Suppression



Foam Concentrates Foam Proportioning Foam Delivery Systems Foam Concentrate Testing

Explosion Protection



Explosion Suppression Explosion Isolation **Explosion Vents & Pressure Relief** EXPLOSION Spark Suppression **Explosibility Testing**

Fire Detection



Linear Heat Detection - Digital Linear Heat Detection - Fibre Optic Linear Heat Detection - Micro Chip Flame Detection Video Imaging Detection Spark Detection **Control & Indicating Equipment Thermal Imaging Detection** Aspirating Smoke Detection

Military & Defence



Military Vehicles Naval Vessels

Special Applications

Micro Environment Oxygen Reduction **Kitchen Protection Systems** Dry Chemical Vehicle Systems Compressed Air Foam Marine & Offshore Vapour Mitigation Li-Ion Fire Systems

Support Services



Design / Engineering **Technical Support** Services & Testing

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'Every solution for your special hazard problems'